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Dr. Chunhui Xiang

FDM 3050

11 December 2025

**Brand:** Old Navy

**Part One:** Product and Target Market

The product for analysis is a pair of *Sky-Hi* Wide Leg Jeans from the brand *Old Navy*. Fabric content is 99% cotton with an added 1% spandex. The target consumer is women in their 20-30's, living on a lower to middle class income, possibly ranging from \$49,000-\$62,000. Aesthetics the consumer is looking for would be leaning modest, possibly following a business casual dress code. Old Navy is a family focused brand, so it is assumed the customers share similar values when shopping with them. The target consumer does not shop often, usually only out of necessity, and relies on good quality items that last a few seasons, without compromising affordability. Analyzing the brand, Old Navy is known for decent quality denim that is easy to care for, along with a wide range of sizing, furthering their consumer market.

The five most important test results for the Old Navy jeans are wrinkle recovery, hand, drapeability, crocking, and durability strength. Wrinkle recovery was accepted, hand was accepted, the drapability for the front was accepted and the drapability for the back was not accepted as it was too stiff, crocking was not accepted, and durability strength was accepted. Changes recommended to improve product quality would be to improve drapability for the back of the fabric to meet the drapability of the front of the fabric, as well as improving crocking and perspiration. To make these changes in production, we could add elastane which would increase stretch, reduce stiffness, and improve drape. We could also use Tencel to reduce rigidity, or use ring-spun yarns instead of open-end to create a better bending performance. A lower yarn twist could also be used to increase pliability. To improve crocking resistance, we could increase dye fixation through improving/reducing oxidizing cycles, ensure proper yarn penetration, and use pre-reduced indigo with better fixation efficiency to minimize loose dye particles. Lastly, for better perspiration fastness, production could use a perspiration -resistant fixative. Improving these properties in production would create a low to moderate price increase overall.

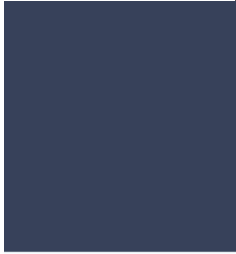
Given that the target market for the *Sky-Hi* Wide Leg Jeans from Old Navy are shopping for convenience and affordable prices, these changes may not increase purchasability for our shopper, as a price increase may deter them from purchasing.

Our final consensus regarding the Old Navy jeans is accepted, as our customer would be satisfied with the overall performance of the Old Navy *Sky-Hi* Wide Leg Jeans, specifically the durability performance of the jeans which provided excellent results in breaking strength, seam strength, and pilling resistance.

## Part Two: Fabric Characteristics

Fabric Characteristics	Test Method	Specifications	Testing Results	Comments
Structure	Visual Analysis	As a rule, denim is woven as 3/1 twill, 2/1 twill, 3/1 broken twill, or 2/2 broken twill.	Average Warp = 6.79mm/g  Average Filling = 4.49mm/g	—
Count (epi X ppi or wpi X cpi)	ASTM D 3775	60-64 warp yarns per inch and 38-42 filling yarns per inch	<b>Warp:</b> 32.2in <sup>2</sup> <b>Weft:</b> 22in <sup>2</sup>	<b>Accepted</b>
Fabric Name	—	100% Cotton Denim	Left Hand Twill, 2xq weave	—
Weight	ASTM D 3776	Bottom weight 14.5-ounce denim	—	—
Bow/Skew	ASTM D 3882	Bow: 1-2% of fabric width Skew: 2-3%	<b>Bow:</b> <b>Sample 1:</b> 0.39%  <b>Sample 2:</b> 10%  <b>Sample 3:</b> 20%  <b>Skew:</b> <b>Sample 1:</b> 13.79%  <b>Sample 2 &amp; 3:</b> No skew	<b>Not Accepted</b>  Both the bow and skew are over the spec margin of error.
Yarns: Type (all)	ASTM D 1059	The drafted cotton fibers twist around the spandex core to produce and elastic ring-spun	—	—

		type yarn		
<b>Size/Number/D enier</b>	ASTM D 1907	Warp yarns for bottom weight jeans typically range in size from Ne 4.0 to Ne 12.5/1	—	—
<b>Twist &amp; Twist Direction</b>	ASTM D 1422	combinations of ring and open-end yarns. only Z-twist yarns are formed in open-end yarns, while ring-spun yarns have either Z or S. For that reason, open-end yarn can be used in left-hand twills when a more pronounced twill line is desirable	“S” twist	—
<b>Fiber Content: Qualitative</b>	ASTM D 20	Body: Cotton and Spandex	—	—
<b>Fiber Content: Quantitative</b>	ASTM 20A	Body: 99% Cotton, 1% Spandex	—	—
<b>Special Purpose Finish</b>	AATCC 94	N/A	—	<b>Accepted</b>
<b>Color: dye or pigment class</b>	No Standard Test Method	Dye	—	<b>Accepted</b>
<b>Stage When Colored</b>	Visual Assessment	Yarn dyed	—	<b>Accepted</b>
<b>Description of Color</b>	ASTM D 2616	Pantone: Dark Denim 19-4118 TCX	—	<b>Accepted</b>

		 <p><b>PANTONE®</b> 19-4118 TCX Dark Denim</p>		
<b>Color Matching Requirements</b>	AATCC 9	<p><math>\Delta E \leq 1.0-1.5</math> is typically acceptable for denim</p> <p>Measurement usually in <i>CIELAB</i> system (<i>L, a, b</i>):</p> <ul style="list-style-type: none"> <li>• L: Lightness (0=black, 100=white)</li> <li>• a: Red-Green axis</li> <li>• b: Yellow-Blue axis</li> </ul>	—	—
<b>Fabric Defects/ Fabric Quality</b>	ASTM D 5430	Level #01-#05 #01 being the worst and #05 being the best	—	—

### Part Three: Physical Performance

Physical Performance	Test Method	Specifications	Testing Results	Comments
<b>Durability Tearing Strength</b>	ASTM D 2261 Tongue (Single Rip)	<b>Warp: <math>\geq 12</math> lbf</b>  <b>Fill: <math>\geq 10</math> lbf</b>	Ultimate Force  <b>Sample 1:</b> 21.833  <b>Sample 2:</b> 22.067  <b>Sample 3:</b> 22.333  <b>Sample 4:</b> 23.800  <b>Sample 5:</b> 22.933	<b>Accepted</b>  Durability tearing strength is well above required specification.
<b>Breaking Force</b>	ASTM D5034-08 Textile Fabrics Breaking Strength & elongation - Grab Strength	Warp: $\geq 250$ lbf, $\geq 15\%$ Fill: $\geq 150$ lbf, $\geq 10\%$	Max elongation %  <b>Sample 1:</b> 44.2%  <b>Sample 2:</b> 45.7%  <b>Sample 3:</b> 43.9%  <b>Sample 4:</b> 45.0%  <b>Sample 5:</b> 43.8%	<b>Accepted</b>  Our sample data far exceeds the required specification for breaking force.
<b>Bursting Strength (Seam Strength)</b>	ASTM D 3786	(lbs., min.) 40.0 $< 9.0$ 45.0 $> 9.0$	(mm/min)  Inner Seam  <b>Sample 1:</b> 850  <b>Sample 2:</b> 1,000  <b>Sample 3:</b> 897  Sample 4: 880	<b>Accepted</b>  The seam bursting strength well exceeds the required specification. The seams were proven to be very durable for the fabric

			<b>Sample 5:</b> 905	weight.
<b>Pilling</b>	ASTM D 3512	30 minute cycle 4.0+-0.5	<b>Sample 1:</b> 4 (meets specs)  <b>Sample 2:</b> 5 (does not meet)  <b>Sample 3:</b> 5 (does not meet)  <b>Sample 4:</b> 5 (does not meet)	<b>Accepted</b>  The test for pilling was accepted as the samples were between 4-t, meeting specifications.
<b>Abrasion resistance</b>	ASTM 3884	Less than 2-3% mass loss	<b>Sample 1:</b> 50 Cycles Initial weight: 5.77g Final weight: 5.75g 2 grams of lost mass  <u>0.3% mass lost</u>  <b>Sample 2:</b> 65 Cycles Initial weight: 5.82g Final Weight: 5.77g 5 grams of lost mass  <u>0.8% mass lost</u>  <b>Sample 3:</b> 50 Cycles Initial weight: 5.83g Final weight: 5.75g 8 grams of lost mass	<b>Accepted</b>  This meets specs because it did not lose over 3% of mass

			<u>1.4% mass lost</u>  <b>Sample 4:</b> 50 Cycles Initial weight: 5.76g Final weight: 5.71g 5 grams of lost mass  <u>0.8% mass lost</u>  <b>Sample 5:</b> 50 Cycles Initial weight: 5.89g Final weight: 5.84g 5 grams of lost mass  <u>0.8% mass lost</u>  Average Mass Loss:  <u>0.82% mass lost</u>	
<b>Snagging</b>	ASTM D 3939	600 cycles 4.5+-0.5	<b>Sample 1:</b> 4 (slight Snagging)  <b>Sample 2:</b> 4 (slight Snagging)	<b>Accepted</b>  Meets specifications. The sample had very slight snagging and appeared to be very durable during testing.
<b>Colorfastness: Light</b>	AATCC 16	(min) 20 AFU - 3.5	4 - little to no change	<b>Accepted</b>  The sample was left in direct

				sunlight for around 6 weeks, showing little to no change in color.
<b>Water Impact Penetration</b>	AATCC 42	Water Absorbed: Pass Threshold: $\leq 20\text{g}$ Fail Threshold: $> 20\text{g}$	<b>Sample 1:</b> Blotting paper-initial weight: 12.87g Final weight: 32.74g Percentage dry: -154.39%  <b>Sample 2:</b> Blotting paper-initial weight: 12.87g Final weight: 33.74g Percentage dry: -162.16%  <b>Sample 3:</b> Blotting paper-initial weight: 12.87g Final weight: 33.67g Percentage dry: -171.62%  <b>Average initial weight:</b> 12.87g  <b>Average final weight:</b> 33.36g  <b>Average percentage dry:</b> 159.39%	<b>Not Accepted</b>  Samples #2 and Sample #03 surpassed the fail threshold, therefore we do not accept.
<b>Cleaning</b>	-----	-----	-----	-----
<b>Accelerated Washing</b>	AATCC 61	<b>Minimum:</b>	<b>Sample 1:</b> Denim shade	<b>Accepted</b>



		<p>1 being the worst staining/shade change and 5 being no change</p> <p>Shade change: 3-5 Stain: 3-5</p>	<p>change: 3</p> <p>Multifiber strip staining: 5</p> <p><b>Sample 2:</b> Denim Shade change: 2-3</p> <p>Multifiber strip staining: 5</p> <p><b>Sample 3:</b> Denim shade change: 3-4</p> <p>Multifiber strip staining: 5</p> <p><b>Sample 4:</b> Denim shade change: 3</p> <p>Multifiber strip staining: 5</p>	<p>Four out of five meet the specifications with low color change and staining.</p>
<b>Crocking</b>	AATCC 8	(min) Dry: 3.5 Wet 1.5	<p>Sample 1 color change (wet): 4-5 does not meet</p> <p>Sample 1 color change (dry): 4 Does not meet</p> <p>Sample 2 color staining (wet): 1-2 Meets specs</p> <p>Sample 2 color staining (dry): 3 Meets Specs</p>	<p><b>Not Accepted</b></p> <p>Two out of four samples did not meet specifications.</p>
<b>Perspiration</b>	AATCC 15	<b>Perspiration Fastness:</b> Color change:	<b>Sample 1:Denim Color Change:</b> 2-3	<p><b>Not Accepted</b></p> <p>All samples did</p>

		4.0+-0.5 Staining-Cotton: 4.0+-0.5	<b>Sample 1: Staining-Cotton : 5</b>  <b>Sample 2: Denim Color Change: 2</b>	not meet specifications.
<b>Frosting</b>	AATCC 120	4.0% +- 0.5%	—	—
<b>Dimensional Stability</b>	AATCC 96	Length x Width 3.0 x 3.0	—	—
<b>Durable press/ appearance retention</b>	ASTM 124	3-4 / 5 after 5 washes	—	—
<b>Hand</b>	ASTM D123 – Standard Terminology for Textile Terms (subjective hand evaluation terminology).	<p>“Moderate hand,” not crispy; no excessive hardness that would affect wear comfort</p> <p>Thermal Element: - Warm or Cool</p> <p>Testing Scale: 1 being Coolest, 5 being Warmest</p> <p><b>Physical Touch</b> Testing Scale: 1 being Smooth, 5 being Rough</p> <p><b>Stiffness:</b> Testing Scale: 1 being the most Limp and 5 being the most Stiff</p>	<p><b>Thermal Element:</b> <b>Sample #01:</b> Average 3.2</p> <p><b>Sample #02:</b> Average 2.7 <b>Sample #03:</b> Average 3.1</p> <p><b>Physical Touch:</b> <b>Sample #01:</b> Average 2.7</p> <p><b>Sample #02:</b> Average 2.8</p> <p><b>Sample #03:</b> Average 2.3</p> <p><b>Stiffness:</b> <b>Sample #01:</b> Average 2.8</p> <p><b>Sample #02:</b> Average 2.4</p> <p><b>Sample #03:</b> Average 2.9</p>	<b>Accepted</b>  Hand was accepted as there was no excessive hardness that would affect wear or comfort.

<b>Absorbency (Wicking)</b>	AATCC 79	50–150% for 100% cotton denim	<p><b>Sample #01</b> <b>Filling:</b> Starting: 1” Wick: 2 ¾”</p> <p><u>36.36%</u> <u>Does not meet specs</u></p> <p><b>Sample #02</b> <b>Filling:</b> Starting: 1” Wick: 3”</p> <p><u>33.33%</u> <u>Does not meet specs</u></p> <p><b>Sample #03</b> <b>Filling</b> Starting: 1” Wick: 2.75”</p> <p><u>36.36%</u> <u>Does not meet specs</u></p> <p><b>Sample #01</b> <b>Warp:</b> Starting: 1” Wick: 3.5”</p> <p><u>28.57%</u> <u>Does not meet specs</u></p> <p><b>Sample #02</b> <b>Warp:</b></p>	<p><b>Not Accepted</b></p> <p>All samples failed to meet specification, except for Sample #03 Warp.</p>

			<p>Starting: 1” Wick: 3.5”</p> <p><u>28.57%</u> <u>Does not meet specs</u></p> <p><b>Sample #03</b> <b>Warp:</b> Starting: 2.5” Wick: 3.625”</p> <p><u>68.97%</u> <u>Meets specs</u></p> <p>Average Wick: 3.275”</p>	
<b>Water repellency/ resistance</b>	AATCC 22	Rating 70–100 (AATCC 0–100 scale)	<p><b>Sample 1: 0</b> Complete wetting of the entire face of specimen</p> <p><b>Sample 2: 0</b></p> <p><b>Sample 3: 0</b></p>	<p><b>Not Accepted</b></p> <p>All samples had complete wetting of the entire face of the specimen.</p>
<b>Flammability</b>	ASTM D6413	Average burn time: $\geq 3.5$ seconds	<p>5 samples warp and weft</p> <p><b>Warp:</b></p> <p><b>Average Open Flame Time:</b> 1:03 minutes</p> <p><b>Average Afterglow Time:</b> 4 minutes</p> <p><b>Weft:</b> <b>Average Open Flame time:</b></p>	<p><b>Not Accepted</b></p> <p>All samples did not meet specification.</p>

			1:02 minutes <b>Average Afterglow Time:</b> 4.50 minutes  Does not meet specs because the open flame is longer than 3.5 seconds	
<b>Elongation/elasticity</b>	ASTM D5034	Warp: 2–3% Weft: 4–5%	Sample #01: 50.9%  Sample #02: 49.6%  Sample #03: 50.7%  Sample #04: 41.3%  Sample #05: 49.9%  Sample #06: 50.9%  Sample #07: 51.2%  Sample #08: 45.2%	<b>Accepted</b>  Our samples well exceeded the needed specification for elongation/elasticity.
<b>Drape</b>		70-80%	<b>Front of Fabric:</b> 64.52% (stiff) Meets Specs <b>Back of Fabric:</b> 87.44% (stiff) Does not meet specs	<b>Not Accepted</b>  The front of the fabric was 64.52% - stiff while still meeting specs. The back of fabric was

				87.44%, stiff while not meeting specs.
<b>Stiffness</b>	ASTM D1388	Testing Scale: 1 being the most Limp and 5 being the most Stiff	<b>Stiffness:</b>  <u>Sample #01:</u> Ripley: 2.5 Autumn: 2.5 Sophia: 3 Brigitta: 3 Max: 3  <b>Average: 2.8</b>  <u>Sample #02:</u> Ripley: 2 Autumn: 2.4 Sophia: 2.8 Brigitta: 2.5 Max: 2.5  <b>Average: 2.44</b>  <u>Sample #03:</u> Ripley: 3 Autumn: 2.5 Sophia: 3 Brigitta: 3 Max: 3  <b>Average: 2.9</b>	<b>Accepted</b>  Each group member wrote ratings for each sample and then the average of all ratings was calculated. These averages aligned with the product and its stiffness needs.
<b>Creasing</b>	ASTM D1295	Appearance rating 3–4/5 after 5 washes	—	—
<b>Wrinkling</b>	AATCC 66 Wrinkle Recovery	Warp: greater than or equal to 55-60. Weft: greater than or equal 50-55	<b>Sample #01: 3</b>  <b>Sample #02: 3</b>  <b>Sample #03: 4</b>	<b>Accepted</b>  Sample pieces showed strong wrinkle recovery

		degrees Samples are ranked on a scale from 1 to 5, 1 being the most wrinkled and 5 being the least wrinkled.	<b>Sample #04:</b> 3 <b>Sample #05:</b> 3 <b>Sample #06:</b> 4	- minimal wrinkles remained after 24 hours.
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**Part Four:** Product Characteristics

<b>Product Characteristics</b>	<b>Test Method</b>	<b>Specifications</b>	<b>Testing Results</b>	<b>Comments</b>
<b>Components</b>	Waistband, pockets, pant legs, waistband loops	—	—	—
<b>Materials</b>	Knit cotton, cotton lining, thread, rivet, metal zipper, metal button	—	—	—
<b>Thread Type and Size</b>	ASTM D 204	Polyester thread, tex 60 ± 5	—	—
<b>Lining</b>	ASTM D 276	3oz/yd <sup>2</sup> +- 0.20	—	—
<b>Closures</b>	Metal zipper and metal button	—	—	—
<b>Stitch Density</b>	ASTM D 6193	6-8 Stitch per Inch	—	—
<b>Seam/Hem Strength</b>	ASTM D1683	100 lbf +- 10	Results on page 14	
<b>Seam Density</b>		10-12 SPI 3-inch sample	516 5-Thread Safety <b>Sample 1:</b> 11 SPI	<b>Accepted</b> Average samples meet the

			<b>Sample 2:</b> 11 SPI  <b>Sample 3:</b> 10 SPI  <b>Sample 4:</b> 9 SPI  <b>Sample 5:</b> 9 SPI  <b>Sample 6:</b> 10 SPI  <b>Average SPI</b> <b>Approx:</b> 10	specification for a 3-inch sample.
<b>Stitch Type</b>	ASTM D6193			
<b>Seam/Hem appearance</b>	ASTM D6193	3 inch sample 9-12 SPI	516 Seam  <b>Sample 1:</b> 10 SPI  <b>Sample 2:</b> 10 SPI  <b>Sample 3:</b> 10 SPI  <b>Sample 4:</b> 11 SPI  <b>Sample 5:</b> 11 SPI  <b>Average SPI</b> <b>Approx:</b> 10	<b>Accepted</b>  All samples meet the specification range for a 3-inch sample.
<b>Care Label Content</b>	ASTM D 276	N/A	—	—
<b>Seams/Slippage</b>	ASTM D163	30 lbf ± 3	—	—
<b>Seam/Hem Allowance</b>	No Standard Test Method	—	—	—



<b>Closures</b>	No Standard Test Method	Metal zipper and button	—	—
<b>Cost</b>	No Standard Test Method	\$44.95 (Style #732521)	—	—
<b>Put-up/Packaging</b>	In plastic bag from factory to store/consumer	Folding spec: fold in half along the crotch and inseam so both legs are aligned. Then fold pant legs to mid leg length and fold again so that the size sticker is facing up	—	—
<b>Labeling</b>	Sticker with size on left pant leg. Paper label with size and price on the front left side waistband seam	—	—	—

#### Part Five: Performance & Evaluation

<b>Performance &amp; Evaluation</b>	<b>Test Method</b>	<b>Specs</b>
<b>Cost</b>	No Standard Test Method	\$44.95 (Style #732521)
<b>Durability</b>	—	—
	ASTM D5034	Warp $\geq$ 578 N, Fill $\geq$ 244 N
	ASTM D5035	Warp $\geq$ 667 N, Fill $\geq$ 267 N

<b>Performance &amp; Evaluation</b>	<b>Test Method</b>	<b>Specs</b>	<b>Testing Results</b>	<b>Comments</b>
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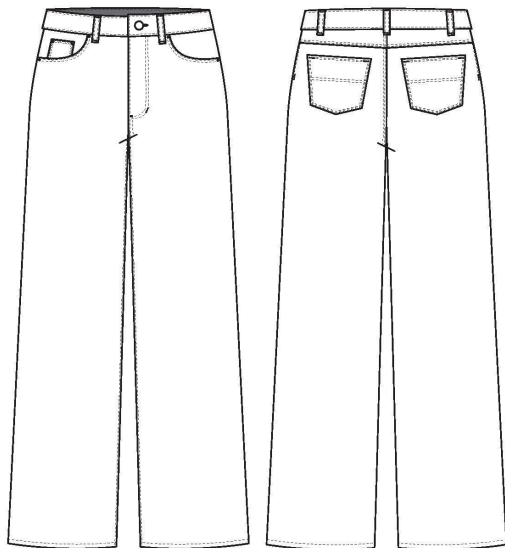
<b>Care/Appearan ce Retention</b>	—	—	—	
<b>Color Fastness to Laundering</b>	AATCC TM61	Grade $\geq 4$ for color change and staining after laundering	—	
<b>Color Fastness to Light</b>	AATCC TM16	Grade $\geq 4$ for colorfastness to light after 2 months	4 - little to no change	<b>Accepted</b>  Sample meets the color fastness specification.
<b>Color Fastness to Perspiration</b>	AATCC TM15	Grade $\geq 2$ for colorfastness to perspiration (acid and alkaline)	<b>Sample 1:</b> Denim color change: 2-3  Multifiber strip color staining: 5  <b>Sample 2:</b> Denim color change: 2  Multifiber strip color staining: 3-4	<b>Accepted</b>  All samples had a denim color change and multifiber strip staining within the specifications
<b>Comfort Safety</b>	MTC 501	Class I, Standard Flammability	—	—

#### Part Six: Acceptance Levels

Acceptance Levels	Test Method	Specs
<b>Criteria for Acceptance</b>	ASTM D6554	<b>Breaking Strength:</b> Warp $\geq$ 578 N, Fill $\geq$ 244 N <b>Tear Strength:</b> Warp $\geq$ 35 N, Fill $\geq$ 15 N

		<b>Seam Slippage</b> ( $\frac{1}{4}$ " separation): $\geq 133$ N <b>Skewness:</b> 2x1 Twill - 4.5% $\pm 3\%$ <b>Dimensional Change:</b> $\leq 4\%$ <b>Flammability:</b> Class I
<b>Accept/Reject &amp; Why</b>	No Standard Test Method	N/A
<b>Defect Level and Types</b>	Defects would be found through running all the tests of the <i>Physical Performance</i> and <i>Product Characteristics</i> categories.	Level #01-#05 #01 being the worst, and #05 being the best.
<b>Suggested Product Changes &amp; Impact</b>	No Standard Test Method	N/A

### Part Seven: Sample Measurements



**Zone 1:** Crotch down

**Zone 2:** Back

**Zone 3:** Crotch up

Part Being Measured	Seam Type	Measurement
<b>Side Seam</b>	LSq	43 ¼" ± ⅛"
<b>Inseam</b>	LSc Seam with 504 Overedge stitch	31 ½" ± ⅛"
<b>Leg Opening</b>	EFb Seam 301 Lockstitch	21" ± ⅛"
<b>Leg Band Height</b>	N/A	¾" ± ⅛"
<b>Symmetry:</b>		Both leg circumferences and leg lengths must be symmetrical ± ⅛"
<b>Waistband:</b> <ul style="list-style-type: none"> <li>• Width</li> <li>• Height</li> </ul>	EFa Seam with 406 Coverstitch & 401 Chainstitch	Width: 43" ± ⅛" Height: 1 ½" ± ⅛"
<b>Pocket:</b> <ul style="list-style-type: none"> <li>• Opening Length</li> </ul>	SSi Seam with 504 Overedge stitch	7 ¼" ± ⅛"
<b>Crotch:</b>	Lsas Seam with 301 lockstitch	34" ± ⅛"

Tearing Strength and Breaking Strength Charted Results

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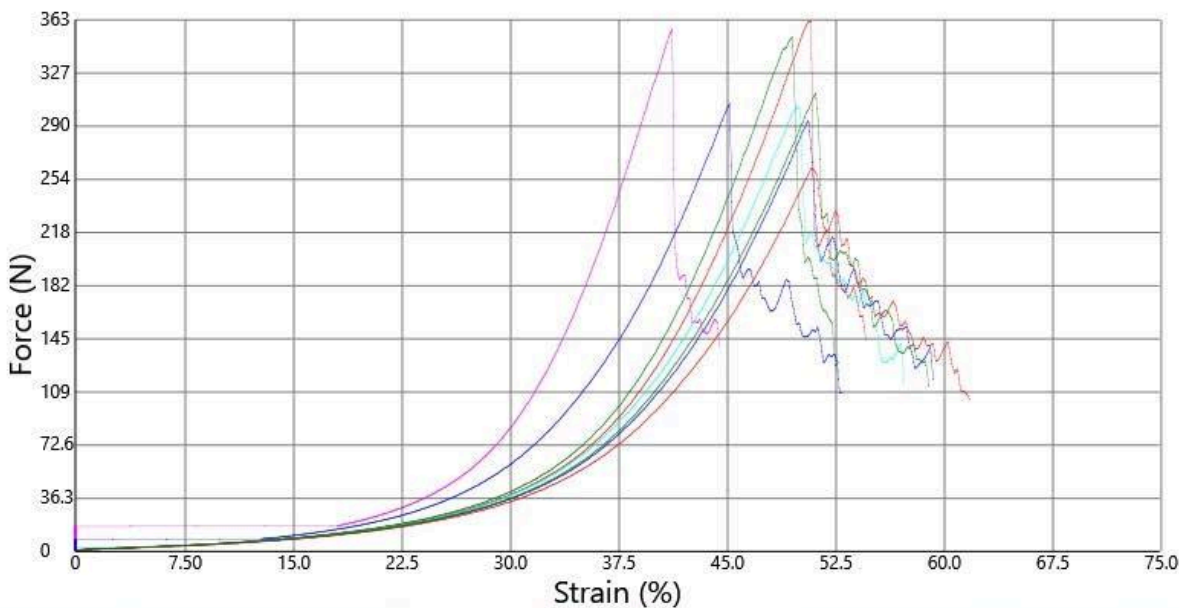
Iowa State University  
ASTM D5034-08 Textile Fabrics  
Breaking Strength & Elongation - Grab Strength

Lot: 1  
Style: filling  
Color: Denim  
Operator: chunhui  
Start Date: 11 Nov, 2025

Temperature: Ambient  
Humidity: Ambient  
Gage Length: 75.0 mm  
Test Speed: 300 mm/min  
Preload: 1.00 N

Direction: Filling

Breaking Force	Max Elongation
N	%
362	50.9
351	49.6
294	50.7
356	41.3
303	49.9
282	50.9
313	51.2
306	45.2
Average	318
SD	35.2
	48.7
	3.6



Method ASTM D5034-08 Breaking Strength & Elongation of Textile Fabrics - Grab Strength, (rev. 4)  
v10.4.0.3 - 803778GB - Iowa State University

- Page 1 of 1 -

Output: ASTM D5034-08 Breaking Strength & Elongation of Textile Fabrics - Grab Strength (rev. 4)  
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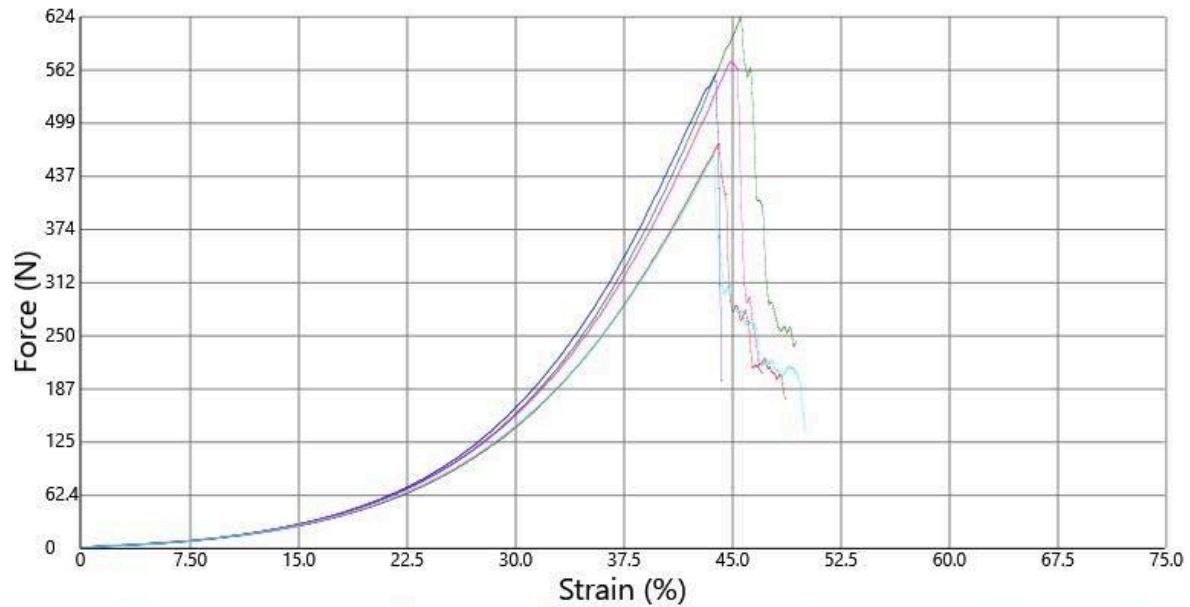
Iowa State University  
ASTM D5034-08 Textile Fabrics  
Breaking Strength & Elongation - Grab Strength

Lot: 1  
Style: Warp  
Color: Denim  
Operator: chunhui  
Start Date: 11 Nov, 2025

Temperature: Ambient  
Humidity: Ambient  
Gage Length: 75.0 mm  
Test Speed: 300 mm/min  
Preload: 1.00 N

Direction: Warp

	Breaking Force N	Max Elongation %
	475	44.2
	623	45.7
	556	43.9
	572	45.0
	462	43.8
Average	538	44.5
SD	68.0	.8



Method ASTM D5034-08 Breaking Strength & Elongation of Textile Fabrics - Grab Strength (rev. 4)  
v10.4.0.3 - 803778GB - Iowa State University

- Page 1 of 1 -

Output: ASTM D5034-08 Breaking Strength & Elongation of Textile Fabrics - Grab Strength (rev. 4)  
H5K7/150 : 5000N. Printed: 11/11/2025 1:22 PM

ArcTeryx

# ASTM D 434: 1995

## Resistance to Slippage of Yarns in Woven Fabrics Using a Standard Seam

Batch Start Date and Time: 11/13/2025 12:15 PM

PO#:

Lot:

Style:

Color:

Technician:

2

Inner Seam

Denim

Group 1

Ambient Temperature: Ambient

Relative Humidity: Ambient

Jaw separation: 75.0 mm

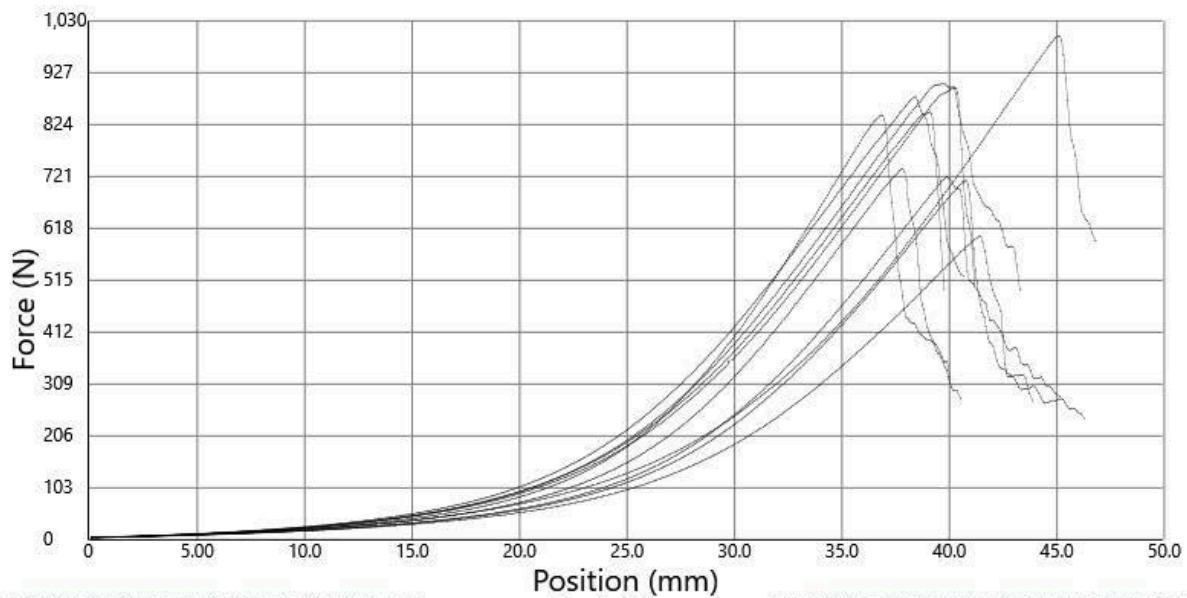
Speed: 300 mm/min

Compensation Load: 4.50 N

Seam Opening: 6.40 mm

Direction: Cross Direction: MD Seam

Fabric Breaking Force N	Seam Breaking Force N	Seam Slippage N	Attributes
713	850	N/F	Fabric tears at seam
602	1,000	N/F	Fabric tears
720	897	N/F	Fabric tears at jaws
735	880	N/F	Fabric tears at seam
843	905	N/F	Fabric tears at seam
Average	906	N/A	
SD	56.5	N/A	



Method: ASTM D 434: Resistance to Slippage of Yarns in Woven Fabrics Using a Standard Seam, (rev. 2)  
v10.4.0.3 - 803778GB - Iowa State University

Position (mm)  
- Page 1 of 1 -

Output: ASTM D 434: Resistance to Slippage of Yarns in Woven Fabrics Using a Standard Seam, (rev. 10)  
H5KT/150 : 5000N, Printed: 11/13/2025 12:29 PM

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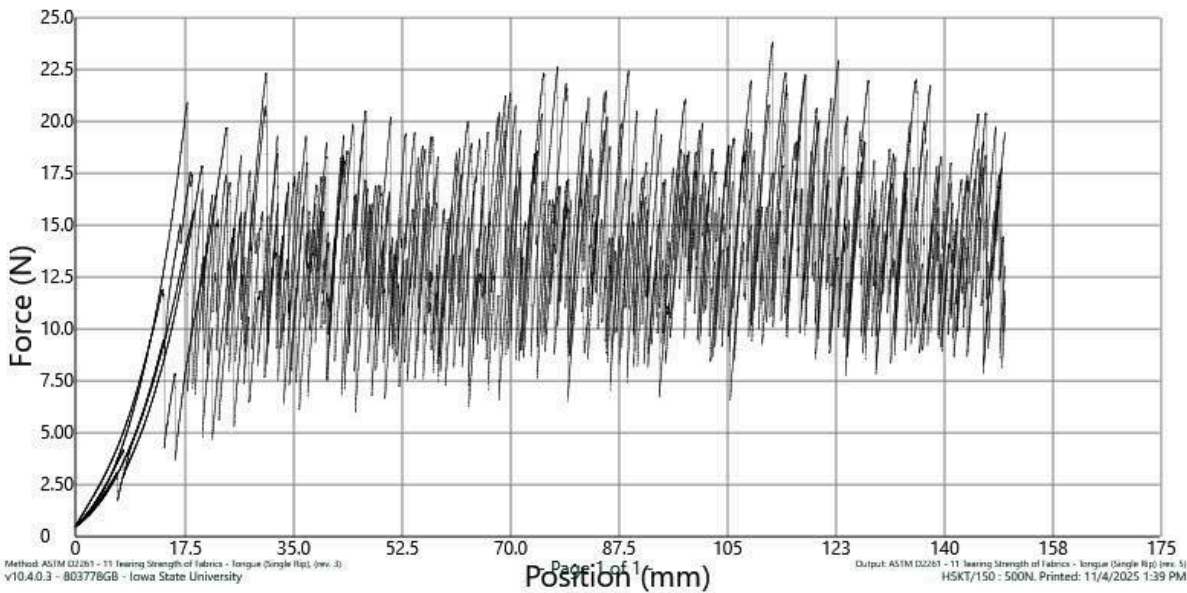
Iowa State University  
ASTM D 2261 - 11  
Tearing Strength of Fabrics - Tongue (Single Rip)

Lot: 1  
Style: Denim  
Color: Blue  
Operator:  
Batch Start Date and Time: 11/4/2025 1:15 PM

Temperature: Ambient  
Humidity: Ambient  
Nominal Grip Separation: 75.0 mm  
Test Speed: 50.0 mm/min  
Take-Up load: 0.50 N  
Pull Length: 150 mm

Direction: Fill

Number of Peaks (Option 1)	Avg. 5 Highest Peaks (Option 1) N	Ultimate Force (Option 2) N	
75		20.847	21.833
73		20.053	22.067
68		21.743	22.333
65		22.210	23.800
66		22.450	22.933
Average		21.461	22.593
SD		0.997	0.790





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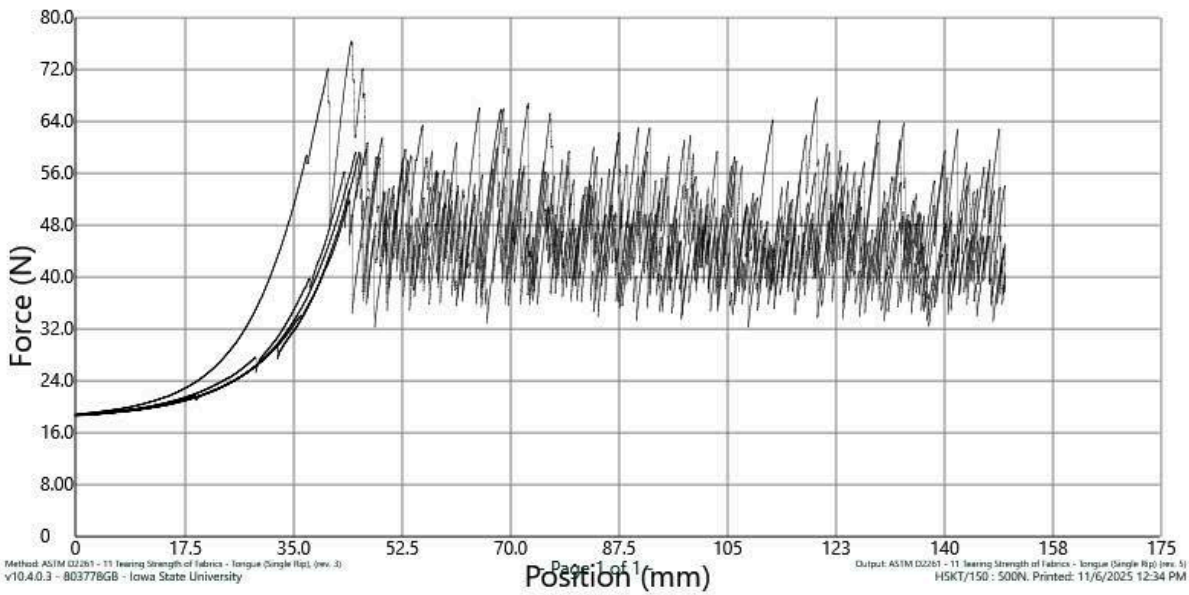
Iowa State University  
ASTM D 2261 - 11  
Tearing Strength of Fabrics - Tongue (Single Rip)

Lot: 1  
Style: Denim  
Color: Blue  
Operator:  
Batch Start Date and Time: 11/6/2025 12:12 PM

Temperature: Ambient  
Humidity: Ambient  
Nominal Grip Separation: 75.0 mm  
Test Speed: 50.0 mm/min  
Take-Up load: 0.50 N  
Pull Length: 150 mm

Direction: Warp

Number of Peaks (Option 1)	Avg. 5 Highest Peaks (Option 1) N	Ultimate Force (Option 2) N	
53		64.177	67.600
51		65.657	66.750
51		67.460	76.300
55		59.080	62.933
46		58.653	65.750
Average		63.005	67.867
SD		3.956	5.031



## Meeting Minutes:

### **Week 4:**

- Planned out our semester schedule
- Completed Bow & skew testing
- Set up Colorfastness to Light in classroom

### **Week 5:**

- Completed Hand test

### **Week 6:**

- Completed Drapability Testing

### **Week 7:**

- Completed Drapability Testing
- Started Elongation/elasticity testing

### **Week 8:**

Spring Break

### **Week 9:**

- Started flammability test
- Finished Elongation/elasticity testing

### **Week 10:**

- Finished flammability test

### **Week 11:**

- Completed bursting strength test
- Completed abrasion resistance test
- Completed Perspiration Test

### **Week 12:**

- Completed Snagging test
- Completed pilling test
- Prepped Wrinkle recovery testing

### **Week 13:**

- Completed Absorbency(wicking) test
- Completed water repellency/Resistance test
- Finished Wrinkle recovery testing

### **Week 14:**

- Completed Accelerated Washing test
- Completed Stiffness test

### **Week 15:**

- Wrapped up testing and worked on final paper

## Work Cited

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JC Penny Pamphlet